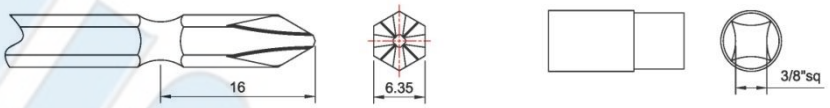
SUMAKE®

Professional & Industrial

※Specification

MODEL		EA-BAKA950L/C6 EA-BAKA950LW/C6	EA-BAKA975L/C6 EA-BAKA975LW/C6	EA-BAKA9100L/C6 EA-BAKA9100LW/C6	EA-BAKA9150L/C6 EA-BAKA9150LW/C6	EA-BAKA9100LH/C6 EA-BAKA9100LHW/C6	EA-BAKA9150LH/C6 EA-BAKA9150LHW/C6	EA-BAKA9220L/C6 EA-BAKA9220LW/C6
Input voltage (DC)		DC 40V						
Power Consumption		100	120	120	150	150	150	150
Torque	(N.m)	2~5	3~7.5	6~10	8~15	6~10	8~15	12~22
Repeatable Torque Accuracy (%)		±5%						
Torque Adjustment								
Unloaded Rotation Speed (R.p.m))±10%	HI	1200	900	600	370	880	600	370
	LO	900	680	450	280	660	450	280
Screw Size Dia	Machine screw(mm)	≤5	≤6	≤8	≤10	≤8	≤10	≤10
	Tapping screw(mm)	≤4	≤4.5	≤6	≤8	≤6	≤8	≤8
Weight (Kg)		2.5						
Length (mm)		393						
Model of Auxiliary Arm		EAA-AUXA						
Model of Side Handle Ass'y		EPCF85002						
Power controller		SP-B40HL801T/C6 or SP-BC40HL801T/C6						
Signal Controller		EAA-SCBSN6						
Bit Type		 B HEX 6.35mm(NO.3) W						

1N.m=10.2Kgf.cm 1N.m=8.85Lbf.in

EA-BAKA9 series Type: In-line Type Power Torque(Non-Carbon-Brush) electric screwdrivers.
EA-BAKA9 series Type Screwdrivers need to Collaborate with Auxiliary Arm
L: Trigger start W: Round-socket Drive (B:Bit in SS 6.35mm Hexagon Type)

1. BIT : No. 00 · · · Bit use in dia 1.3~1.8mm screw
No. 0 · · · · Bit use in dia 1.8~2.0mm screw
No. 1 · · · · Bit use in dia 2.0~2.6mm screw
No. 2 · · · · Bit use in dia 3.0~4.0mm screw

EA-BAKA950L/C6, EA-BAKA975L/C6, EA-BAKA9100L/C6, EA-BAKA9150L/C6 with BIT 3# 2 Pcs
EA-BAKA9100LH/C6, EA-BAKA9150LH/C6, EA-BAKA9220L/C6 with BIT 3# 2 Pcs
W Type Not attached BIT: EA-BAKA950LW/C6, EA-BAKA975LW/C6, EA-BAKA9100LW/C6, EA-BAKA9150LW/C6, EA-BAKA9100LHW/C6, EA-BAKA9150LHW/C6, EA-BAKA9220LW/C6

2. Suspension rack and Torque fixing ring acceptable for use with the tool are available from SUMKAE catalogue.

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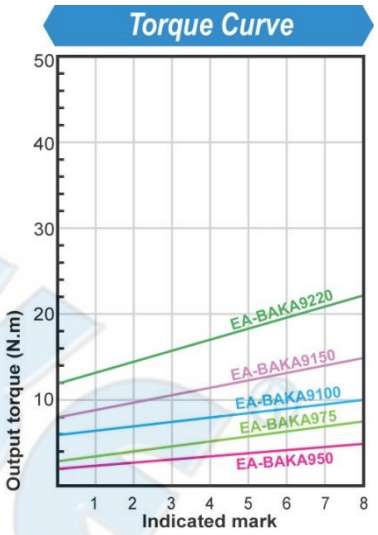
Torque Adjustment Operation

To adjust the torque on these screwdrivers. Proceed as follows :

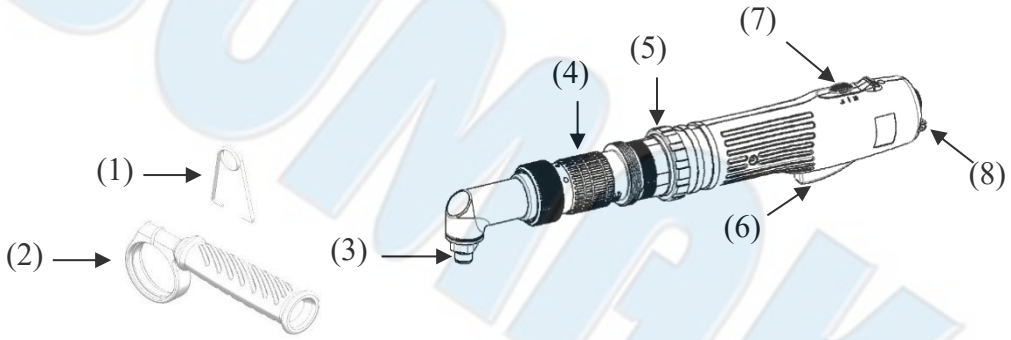


1. Determine the torque output of the tool by checking a tightened Fastener with a torque wrench.
2. Increase or decrease the torque by rotating the Spring Adjusting Ring. Rotating the Ring clockwise to a higher number on the torque Scale increase torque output while rotating the Ring counterclockwise to a lower number decreases the torque output.
3. Check the adjustment with a torque wrench. A number of factors will affect torque output from one job to another. Final torque adjustment should be made at the job through a of series of gradual increase. Always start below the desired torque and work upward.
4. Adjust the bit torque by changing the driving in length of the adjust ring at the end.
5. The relationship between torque scale and bit torque is as shown Ring, in the torque diagram. The figures of torque scale do not indicate bit torque values. However, the clamping torque of screw itself is different form type, size, material of the screw and the material of its mating part. Use it as standard to obtain an appropriate clamping torque.
6. The (Return torque method) in which once-clamped screw is returned with torque wrench or the like is available as one of torque control methods however, note that the measured values by the return torque method generally appear in 10%~30% lower than the actually clamping torque.
7. The torque checker measures the torque of screwdriver. The clamping torque of screw itself is different from the clamped conditions. Understand the correlation between clamping torque values and the torque checker values perform the torque control properly.

CAUTION

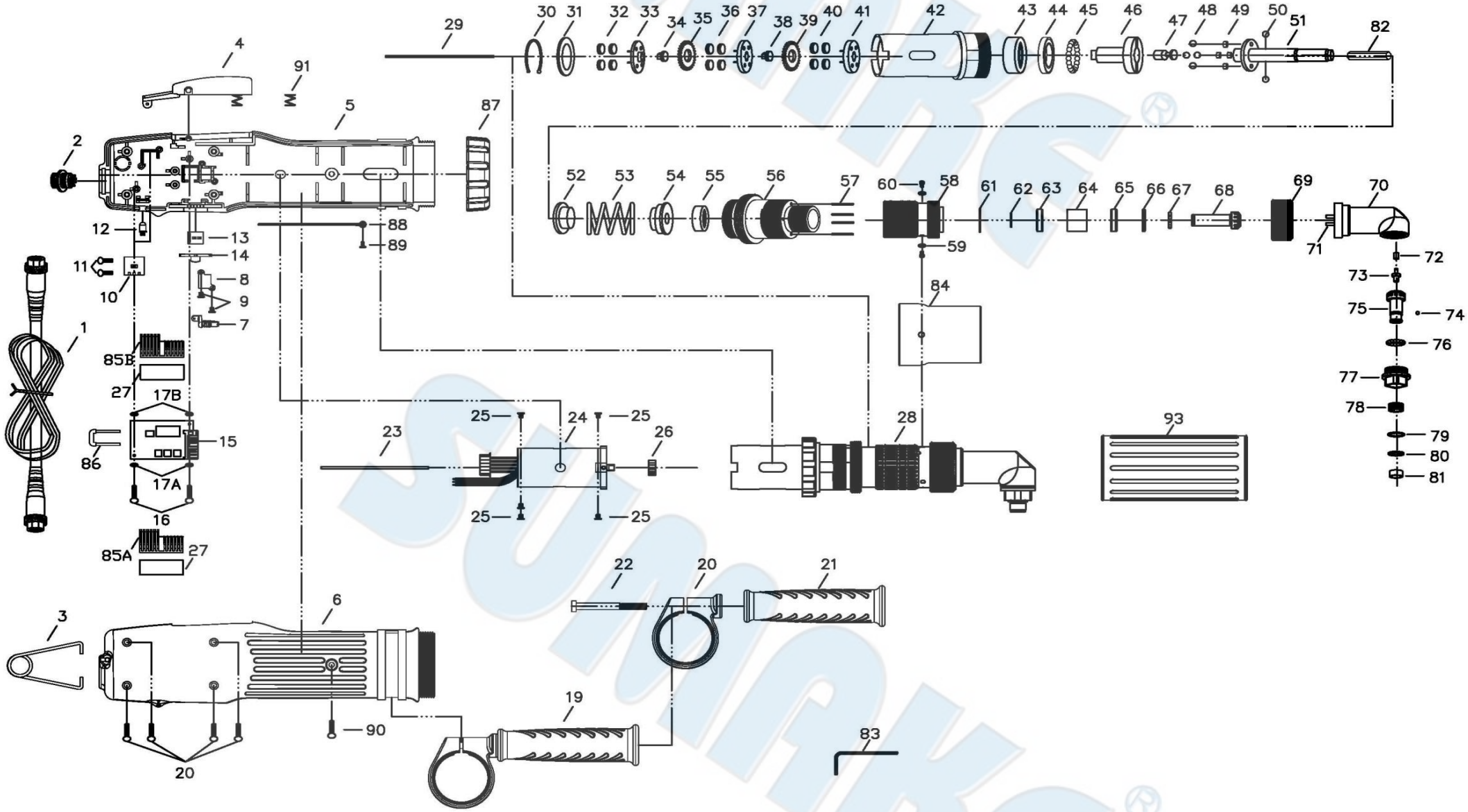
1. Please read the operation caution carefully before using our screwdriver, and follow the safety information to use this power supplier.
2. This model screwdriver must work with 6PIN power cord assembly and SP-BC40HL801T/C6 power supplier.
3. Turn off the screwdriver before adjusting its torque.
4. If switch the Forward/Reverse switch when the motor is still running, the protection program will be started to stop the motor. You can restart the screwdriver to use as usual.
5. The torque scale on the screwdriver is for reference only, not the real toque from the screwdriver.
6. The wastage of the screwdriver depends on the torque for using, the using time, and the using frequency by the user. The attrition rate will be higher under the higher torque for using, the longer using time, and the higher using frequency; A new screwdriver with the torque scale 4, after 1 month (8 hours per day, operate frequency 12PCS per minute) will lose 3~5% torque. (lose 5~7% torque with torque scale 8). According to the time of using, the wastage will get less and become stable. User can regular uses the torque meter to measure the torque to adjust the proper torque.
7. If turn to “LO”on the power supplier, the screwdriver can’t offer high watt output, the torque on the screwdriver should be adjust under middle range to use.

Function / Operating Introduction



ON	Product Name	Description Use
(1)	Suspension Hook	Convenient Production Lines Able to Hook Hanging Device Balancers Work Together With The Tools to be More Efficiently.
(2)	Side Handle Ass'y	Auxiliary High Torque Assemble The Operation Use.
(3)	Bit Sleeve For Hex	Fixed Bit Use.
(4)	Torque Adjusting Ring	Adjust torque Use.
(5)	Coupler	Fixed upside-underside housing and clutch Use.
(6)	Trigger switch	when the trigger switch the screwdriver starts functioning, it stops when the screw has been tightened up or the trigger has been released.
(7)	F/R Switching Element	Switching Forward / Reverse Use
(8)	Suspension Hook Hole	Loading Suspension Hook Use
(9)	The torque fixing ring	Can protect the operator Not harmed. Can fix the torque and prevent the torque to be adjusted.

EA-BAKA950(975)(9100)(9150)(9220)L/C6 BRUSHLESS FULL AUTO SHUT-OFF DC40V, ANGLE TYPE-LEVER START ELECTRIC SCREWDRIVER (6PIN)
EA-BAKA9100)(9150)LH/C6 BRUSHLESS FULL AUTO SHUT-OFF DC40V, ANGLE TYPE-LEVER START HIGH SPEED ELECTRIC SCREWDRIVER (6PIN)
EA-BAKA950(975)(9100)(9150)(9220)LW/C6 BRUSHLESS FULL AUTO SHUT-OFF DC40V, ANGLE TYPE-LEVER START ELECTRIC WRENCH (6PIN)
EA-BAKA9100(9150)LHW/C6 BRUSHLESS FULL AUTO SHUT-OFF DC40V, ANGLE TYPE-LEVER START HIGH SPEED ELECTRIC WRENCH (6PIN)



EA-BAKA950(975)(9100)(9150)(9220)L/C6 BRUSHLESS FULL AUTO SHUT-OFF DC40V, ANGLE TYPE-LEVER START ELECTRIC SCREWDRIVER (6PIN)

EA-BAKA9100)(9150)LH/C6 BRUSHLESS FULL AUTO SHUT-OFF DC40V, ANGLE TYPE-LEVER START HIGH SPEED ELECTRIC SCREWDRIVER (6PIN)

EA-BAKA950(975)(9100)(9150)(9220)LW/C6 BRUSHLESS FULL AUTO SHUT-OFF DC40V, ANGLE TYPE-LEVER START ELECTRIC WRENCH (6PIN)

EA-BAKA9100(9150)LHW/C6 BRUSHLESS FULL AUTO SHUT-OFF DC40V, ANGLE TYPE-LEVER START HIGH SPEED ELECTRIC WRENCH (6PIN)

PARTS LIST

No.	Parts No.	Description	Q'ty
1	EPAA50001-56	Cord Assembly 2m	1
	EPAA50001-139N	Cord Assembly 3m "I/O Signal Control Box" Type	1
2	EPPZ50190	Connector Assembly	1
3	EPCJ20012-1	Suspension Hook	1
4	EPCC50016	Trigger Assembly	1
	EPCC50016-1	Trigger Assembly (ESD)	1
5	EPC40747-15F	Housing-Underside A'ssy	1
	EPC40747-16F	Housing-Underside A'ssy (ESD)	1
6	EPCA93114	Housing-Upside	1
	EPCA93114-1	Housing-Upside (ESD)	1
7	EPCE50152-7	Push Rod	1
8	EPCE80001	Fuxure	1
9	EPCH30200	Screw For Fuxure	2
10	EPEG31420-11F	Start Switch PCB	1
11	EPCH30201	Screw For Start PCB	2
12	EPE33105-1	Led	1
13	EPEG31421-17F	Changeover Switch PCB	1
14	EPCI50212-6	F/R Switching Element For EA-BAKA950L/C6	1
	EPCI50212-7	F/R Switching Element For EA-BAKA975L/C6	1
	EPCI50212-9	F/R Switching Element For EA-BAKA9100L/C6, EA-BAKA9100LH/C6	1
	EPCI50212-11	F/R Switching Element For EA-BAKA9150L/C6, EA-BAKA9150LH/C6	1
	EPCI50212-10	F/R Switching Element For EA-BAKA9220L/C6	1
15	EPEG31445-18BN	Pcb For	1
16	EPCH90154	Screw For PCB	2
	EPCH20510	Screw For PCB (ESD)	2
17A	EPP11020-4	Insulating Washer (Up)	2
17B	EPP11020-4	Insulating Washer (Down) (ESD)	2
18	EPCH20102	Screw For Housing	4
19	EPCF85002	Side Handle Ass'y	1
20	EPC15002	Clamp-Side Handle	1
21	EPC15001	Handle-Side Handle	1
22	EPCH30195	Screw	1
23	EPMI30511-8	Pilot Rod	1
24	EPMO91506-1CE	Motor Assembly	1
25	EPCH20504-11	Screw For Motor	5
26	EPM11321	Gear For EA-BAKA950L/C6	1
	EPM11320	Gear For EA-BAKA975L/C6, EA-BAKA9100LH/C6	1
	EPM11319	Gear For EA-BAKA9100L/C6, EA-BAKA9150LH/C6	1
	EPM11318	Gear For EA-BAKA9150L/C6, EA-BAKA9220L/C6	1
27	EPW50104-6	Gasket	2
28	EPGZ15006R-7	Clutch Assembly For EA-BAKA950L/C6 Hex 6.35mm-B9.5	1
	EPGZ15006R-8	Clutch Assembly For EA-BAKA950LW/C6	1
	EPGZ15009R-6	Clutch Assembly For EA-BAKA975L/C6 Hex 6.35mm-B9.5	1
	EPGZ15009R-7	Clutch Assembly For EA-BAKA975LW/C6	1
	EPGZ15012R-6	Clutch Assembly For EA-BAKA9100L/C6 Hex. 6.35mm-B9.5	1
	EPGZ15012R-7	Clutch Assembly For EA-BAKA9100LW/C6	1
	EPGZ15018R-7	Clutch Assembly For EA-BAKA9150L/C6 Hex. 6.35mm-B9.5	1
	EPGZ15018R-8	Clutch Assembly For EA-BAKA9150LW/C6	1
	EPGZ15022R-3	Clutch Assembly For EA-BAKA9100LH/C6 Hex.6.35-B9.5	1
	EPGZ15022R-4	Clutch Assembly For EA-BAKA9100LW/C6	1
	EPGZ15021R-3	Clutch Assembly For EA-BAKA9150LH/C6 Hex. 6.35mm-B9.5	1
	EPGZ15021R-4	Clutch Assembly For EA-BAKA9150LHW/C6	1
	EPGZ15019R-4	Clutch Assembly For EA-BAKA9220L/C6 Hex. 6.35mm-B9.5	1
	EPGZ15019R-5	Clutch Assembly For EA-BAKA9220LW/C6	1
29	EPMI30511-22	Pilot Rod	1
30	EPGK20232	"C"Ring	1
31	EPGI28442	Iron Washer	1
32	EPGH92235	Idle Gear For EA-BAKA950L/C6	3
	EPGH92234	Idle Gear For EA-BAKA975L/C6, EA-BAKA9100LH/C6	4
	EPGH92233	Idle Gear For EA-BAKA9100L/C6, EA-BAKA9150LH/C6	3
	EPGH92232	Idle Gear For EA-BAKA9150L/C6, EA-BAKA9220L/C6	4
33	EPGG21512	Gear Seat For EA-BAKA950L/C6	1
	EPGG21511	Gear Seat For EA-BAKA975L/C6, EA-BAKA9100LH/C6	1
	EPGG21510	Gear Seat For EA-BAKA9100L/C6, EA-BAKA9150LH/C6	1
	EPGG21509	Gear Seat For EA-BAKA9150L/C6, EA-BAKA9220L/C6	1
34	EPG20109	Central Gear For EA-BAKA950L/C6	1
	EPG20108	Central Gear For EA-BAKA975L/C6, EA-BAKA9100LH/C6	1
	EPG20107	Central Gear For EA-BAKA9100L/C6, EA-BAKA9150LH/C6	1
	EPG20111	Central Gear For EA-BAKA9150L/C6, EA-BAKA9220L/C6	1
35	EPGI28453	Washer For EA-BAKA9150L/C6, EA-BAKA9150LH/C6, EA-BAKA9220L/C6	1
36	EPGH92236	Idle Gear For EA-BAKA9150L/C6, EA-BAKA9220L/C6	4

No.	Parts No.	Description	Q'ty
37	EPGG21513	Gear Seat For EA-BAKA9150L/C6, EA-BAKA9220L/C6	1
38	EPG20110	Central Gear For EA-BAKA9150L/C6, EA-BAKA9220L/C6	1
39	EPGI28453	Washer	1
40	EPGH92235-1	Idle Gear For EA-BAKA950L/C6	3
	EPGH92234-1	Idle Gear For EA-BAKA975L/C6, EA-BAKA9100LH/C6	4
	EPGH92233-1	Idle Gear For EA-BAKA9100L/C6, EA-BAKA9150LH/C6	3
	EPGH92232-1	Idle Gear For EA-BAKA9150L/C6, EA-BAKA9220L/C6	4
41	EPGG21512-1	Gear Seat For EA-BAKA950L/C6	1
	EPGG21511-1	Gear Seat For EA-BAKA975L/C6, EA-BAKA9100LH/C6	1
	EPGG21510-1	Gear Seat For EA-BAKA9100L/C6, EA-BAKA9150LH/C6	1
	EPGG21509-1	Gear Seat For EA-BAKA9150L/C6, EA-BAKA9220L/C6	1
42	EPGA91286	Gear Case For EA-BAKA950L/C6, EA-BAKA9750L/C6, EA-BAKA9100L/C6, EA-BAKA9100LH/C6, EA-BAKA9150L/C6	1
	EPGA91285	Gear Case For EA-BAKA9150L/C6, EA-BAKA9220L/C6	1
43	EPGN30433	Main Bearing	1
44	EPG21427-3	Plate-Clutch	1
45	EPGP30351	Steel Balls(4mm)	18
46	EPGC90303-2	Cam	1
47	EPGU30372	Stop Pilot	1
48	EPGP30381	Steel Balls(6mm)	4
49	EPGP30382	Cushion	4
50	EPGP30381	Steel Balls(6mm)	2
51	EPGD91405-1	Shaft For Hex 6.35mm	1
52	EPGF90323	Waring Plate	1
53	EPGE92383B-1	Waring Spring For EA-BAKA950L/C6	1
	EPGE92384-2	Waring Spring For EA-BAKA975L/C6	1
	EPGE92385-1	Waring Spring For EA-BAKA9100L/C6, EA-BAKA9100LH/C6	1
	EPGE92386-1	Waring Spring For EA-BAKA9150L/C6, EA-BAKA9150LH/C6	1
	EPGE92415	Waring Spring For EA-BAKA9220L/C6	1
54	EPGY21322	Waring Spring Base	1
55	EPGN30432	Bearing	1
56	EPG20211-1	Clutch Case	1
57	EPGL30483	Torque Adjusting Pins	4
58	EPG21405-3	Torque Adjusting Ring	1
59	EPCH20308	Washer	2
60	EPCH20505-16	Screw M4*10	2
61	EPGK20231-2	C Ring (R-24)	1
62	EPGK20236	C Ring (Istw-12)	1
63	EPGN30440	Bearing	1
64	EPG21426-1	90 Degree Washer Long	1
65	EPGN30440	Bearing	1
66	EPG21427-4	90 Degree Angle Head Plate	1
67	EPGP21291A	Steel Balls(3mm)	15
68	EPG21425-1	Gear Of 90 Degree Input Shaft	1
69	EPG21404-1	Coupler	1
70	EPG21424-1	90 Degree Angle Head	1
71	EPG20609	Pim	2
72	EPGN30446-3	Bearing	1
73	EPG21432-1	Central Baton	1
74	EPGP21291A	Stell Balls(3mm)	1
75	EPG21423B-1	Gear Of 90 Degree Onput Shaft (Hex. 6.35mm-B9.5)	1
	EPG21423B-2F	Gear Of 90 Degree Onput Shaft (W)	1
76	EPGP21291A	Stell Balls(3mm)	15
77	EPG21422-4	90 Degree End Cover	1
78	EPGN30446-2	Retainer	1
79	EPG21437-1	90 Degree Washer	1
80	EPGK20236	C Ring (Istw-12)	1
81	EPG21420-1	90 Degree C Ring	1
82	EPP10139-15	Socket Extension	1
83	EPP10505-3	L-Shaped Hex Key	1
84	EPKC-29A	Coupler	1
85A	EPE32201-2	Heat Sink (Up)	1
85B	EPE32204-2	Heat Sink (Down)	1
86	EPW50109-4	Clamp	1
87	EPCD91034	Coupler	1
	EPCD91034-1	Coupler (ESD)	1
88	EPCH50671-6	Grounding Means	1
89	EPCH20102-11	Screw	1
90	EPCH30228-1	Screw	2
91	EPCK28031-1	Trigger Spring	1
93	EPPE02003-7	Soft Cover	2

EU Declaration of Conformity (DOC)

We: **SUMAKE INDUSTRIAL CO., LTD.**
4F, No. 351, Yangguang St., Neihu District, Taipei City, Taiwan

declare in sole responsibility that the equipment

Equipment：ELECTRIC SCREWDRIVER (WRENCH)

Model/ Serial No.：EA-BAKA950L/C6, EA-BAKA975L/C6, EA-BAKA9100L/C6, EA-BAKA9100LH/C6, EA-BAKA9150L/C6, EA-BAKA9150LH/C6, EA-BAKA9220L/C6
EA-BAKA950LW/C6, EA-BAKA975LW/C6, EA-BAKA9100LW/C6
EA-BAKA9100LHW/C6, EA-BAKA9150LW/C6, EA-BAKA9150LHW/C6, EA-BAKA9220LW/C6

The object of the declaration described above is in conformity with the relevant union harmonization legislation:

- **Machinery Directive 2006/42/EC**
- **Electromagnetic Compatibility 2014/30/EU**
- **RoHS 2011/65/EU**

The following harmonised standards and technical specifications have been applied:

- **EN 62841-1:2015/AC:2015**
- **EN 62841-2-2:2014/AC:2015**
- **EN 55014-1:2017**
- **EN 61000-3-2:2014**
- **EN 61000-3-3:2013**
- **EN 55014-2:2015**

Data:

Noise level:	Sound pressure level: Load: 75.3 dB(A) Sound power level: Load: 86.3 dB(A)
Vibration level:	No Load: <2.5 m/s²

Name and Signature/Position

Mike Su – Managing Director

Date and Place

2021/2/4

Taipei, Taiwan

SUMAKE®

Professional & Industrial

ELECTRIC SCREWDRIVER

OPERATION AND MAINTENANCE MANUAL

MAKE JOBS BETTER THAN EVER

EA(ED)(ES)-I-2110C-K2

INSTRUCTION

Congratulations on your purchase and welcome to SUMAKE.

NOTICE

SUMAKE Screwdrivers are designed for installing threaded fasteners in light industrial and appliance manufacturing applications. **SUMAKE** is not responsible for customer modification of tools for applications on which **SUMAKE** was not consulted.

WARNING

Important safety information enclosed.
Read all these instructions before placing tool in service or operation this tool and save these instructions. It is the responsibility of the employer to place the information in this manual into the hands of the operator. Failure to observe the following warnings could result in injury. When using electric tools, Basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following:

1. General Safety Rules

WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock fire and/or serious injure. The term "Electric Screwdriver" in all of the warning listed below refer to your mains operated Electric Screwdriver.

SAVE THESE INSTRUCTIONS

1. **Electrical Safety**

(a) **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
(b) Electric Screwdriver plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) Electric Screwdrivers. Unmodified plugs and matching outlets will reduce risk of electric shock.
(c) **Don't expose Electric Screwdrivers to rain or wet conditions.** Water entering a Electric Screwdriver will increase the risk of electric shock.
(d) Do not abuse the cord. Never use the cord to carrying, pulling or unplugging the Electric Screwdriver. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.

2. **Personal Safety**

(a) **Stay alert, watch what you are doing and use common sense when operating a Electric Screwdriver. Do not use Electric Screwdriver while you are tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating Electric Screwdrivers may result in serious personal injury.
(b) **Avoid accidental starting. Ensure the switch is in the off position before plugging in.** Carrying Electric Screwdrivers with your finger on the switch or plugging in Electric Screwdrivers that have the switch on invites accidents.
(c) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the Electric Tools in unexpected situations.

3. **Electric Screwdriver Use and Care**

(a) **Do not force the Electric Screwdriver. Use the correct Electric Screwdriver for your application.** The correct Electric Screwdriver will do the job better and safer at the rate for which it was designed.
(b) **Do not use Electric Screwdriver if switch does not turn it on or off.** Any Electric Screwdriver that cannot be controlled with the switch is dangerous and must be repaired.
(c) **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the Electric Screwdrivers.** Such preventive safety measures reduce the risk of starting the Electric Screwdriver accidentally.
(d) **Store idle Electric Screwdrivers out of reach of children and do not allow persons unfamiliar with the Electric Screwdriver or these instructions to operate the Electric Screwdriver.** Electric Screwdrivers are dangerous in the hands of untrained users.

4. **Service**

(a) **Have your Electric Screwdriver serviced by qualified repair person using only identical replacement parts**, This will ensure that the safety of the Electric Screwdriver is maintained.

2. Operations Cautions

1. Whenever changing a bit, make certain the Forward / Reverse Switch is in the " OFF " position and tool is unplugged.
2. Do not allow chemicals such as acetone, benzene, thinner, trichloroethylene ketone, or other similar chemicals to come in contact with the screwdriver housing as damage will result.
3. Do not drop or abuse the screwdriver.
4. Do not adjust the torque setting higher than 8 on the torque scale.
5. Operation frequency: The original setting of the frequency is 1 sec on / 3 sec off. The number of screw fastened is about 15 pcs. Over frequently using makes the motor overheated and damage to screwdriver.
   Enough heat-dissipation is good for screwdriver.
   Slow speed Duty Cycle Conversion (for reference)
   Based on 1000 rpm, 1 second ON/3 seconds OFF. For example, the duty cycle for 350rpm,
   1000-350=650, 650/1000%=65%
   ON= 1*1.65= 1.65, OFF =3*1.65 =4.95 (rounded value) =2 seconds ON / 5 seconds OFF
   This tool is intended for a duty cycle of 2.0 sec on, 5.0 sec off.

Slow speed (rpm)	operation frequency	Slow speed (rpm)	operation frequency	Slow speed (rpm)	operation frequency
900	1.0 ON 3.0 OFF	600	1.0 ON 3.0 OFF	300	2.0 ON 5.0 OFF
850	1.0 ON 3.0 OFF	550	2.0 ON 5.0 OFF	250	2.0 ON 5.0 OFF
800	1.0 ON 3.0 OFF	500	2.0 ON 5.0 OFF	200	2.0 ON 5.0 OFF
750	1.0 ON 3.0 OFF	450	2.0 ON 5.0 OFF	150	2.0 ON 5.0 OFF
700	1.0 ON 3.0 OFF	400	2.0 ON 5.0 OFF	100	2.0 ON 5.0 OFF
650	1.0 ON 3.0 OFF	350	2.0 ON 5.0 OFF		

6. Do not use this screwdriver for tightening wood screws. This is " Metal Assembly Screw Driver "
7. Do not operate the Forward / Reverse Switch the motor is running.
8. Whenever a tool is not being used, move the Forward / Reverse Switch to the "OFF" position and unplug the screwdriver.
9. Please grasp the plug of power cord while plugging in or out the plugs of connecting cord of Electric Screwdriver and power cord.
10. Please fix the Power Supply to avoid any danger of pulling and dragging the power cord.
11. In case of the Power Supply is overheated or overloaded with maximum current rating of fuse, the high-speed fuse will be melt down and cut off the power. If the Power Supply continues to jump off or has an abnormal switching reaction, please stop the operation immediately and send back the Power Supply for repair.
12. When Electric Screwdriver is running, if slides Forward/Reverse Switch instantly, device will generate the protection program to force Electric Screwdriver stop.

CAUTION

1. Do not drop or abuse the tool.
2. Whenever a tool is not being used, position the Power Switch to the "OFF" position and unplug the power cord.

3. Description of Operation

Attaching / detaching bit and bit type

Push up the holder clamp by finger tip, and it will be unlocked. Thus, the bit can be freely attached and detached (single finger notion type).

1. Insert the power plug into a receptacle and set the change cover switch to "**F**" position.
2. Apply the bit to the screw head and press the lever or push main body to, then the switch will be turned ON to start the motor running.
3. When the screw is tightened and reach the torque that you had set, The tool will stopped automatically.
4. To reset the tool by releasing the lever to the original position or releasing the bit from the screw head.
5. To return the screw, set the changeover switch to "**R**" position.

WARNING ! DO NOT OPERATE THIS TOOL WITHOUT PROTECTIVE EARTH CONNECTED

4. Grounding Instructions

The tool should be grounded while in use to protect the operator from electric shock. The tool is equipped with a three-conductor cord and three-prong grounding-type plug to fit the proper grounding-type receptacle. The green (or green and yellow) conductor in the cord is the grounding wire. Never connect the green (or green and yellow) wire to a live terminal.

Green and yellow ----- Earth, Blue ----- Neutral, Brown ----- Live

5. Installation Instructions

1. Use the Power Supply voltage recommended in the specification of this manual.
2. When using a commercial Power Supply be sure to set up circuit and safety breakers. You must also properly ground the mechanisms.
3. The temperature and humidity should be kept at appropriate levels.
4. Do not set up the Power Supply in a room that has poor ventilation and where it may be exposed to dust and metallic flakes.
5. Do not put heavy object on top of Power Supply or pile thing on it.
6. Attach the Power Supply securely to a flat, stable surface. If the Power Supply is put a high place, take special care to ascertain that there is no danger of it falling.
7. Keep bystanders away. Do not permit unauthorized personnel to operate this Power Supply.
8. Do not set up the Power Supply near high voltage machinery or in an excessively noisy environment.
9. Avoid setting up or storing the Power Supply in wet or oily environments or where it might be exposed to corrosive or flammable gases.
10. We emphasize that the Power Supply should be placed in stable, fixed location.

6. Servicing

Maintenance and Inspection:

1. The screwdriver must be operated in top condition, one day working hour must be not more than eight hours.
2. Periodically check for wear of motor carbon brush, one day for eight hours use is normal, replace it after every five to six months.
3. Please note don't let the motor and Power Supply get over heated, every minute use 10~15 screws to operate.
4. The frequency use of this electric screw driver is over than eight hours a day, still it needs periodically testing and treatment. Every 5-6 months.
5. Inspect tool cords periodically and if damaged, have them repaired by an authorized service facility. Inspect extension cords periodically and replace if damaged.
6. Do not remove any labels. Replace any damaged label.

CAUTION

1. The use of other than genuine **SUMAKE** replacement parts may result in decreased tool performance and increased maintenance, and may invalidate all warranties.
2. All repairs and maintenance of this tool and its word must be performed by an authorized service center.
3. **SUMAKE** is not responsible for customer modification of tools for applications on which **SUMAKE** was not consulted.
4. Repairs should be made only by authorized, trained personnel. Consult your nearest **SUMAKE** authorized service center.
5. It is the responsibility of the employer to place the information in this manual into the hands of the operator.

IMPORTANT

1. Within warranty period, any quality issue please contact with **SUMAKE** distributors and do not take apart screwdrivers without authorization, otherwise warranty will NOT be covered.
2. Any repair and maintenance task has to follow **SUMAKE** directly training education.

SAVE THESE INSTRUCTIONS DO NOT DESTROY

ELECTRIC SCREWDRIVER **CORDLESS SCREWDRIVER**

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